

# BEST-IN-CLASS THICK TURRET TOOLING

HPX® punch and guide assemblies from Wilson Tool International are specifically engineered to meet the needs of sheet metal manufacturers. They provide the easiest set-up and use for thick turret tooling to keep production running and downtime to a minimum.



- **EXP® Punch Technology:** All EXP punches come standard with Wilson Tool's exclusive Ultima® premium tool steel - resulting in twice the life of most standard punches. Smaller punches mean you can stock more shapes in less space. Save on tooling replacement costs and inventory space.
- **Fast Tool Changes:** EXP punch tips are easily removed for sharpening and change overs with the push of a button.
- **Push-Button Guide Release:** With the push of a button, guides are released to reduce to the effort needed when changing and adjusting tooling.
- **Ultima® Premium Tool Steel:** Advanced tool steel increases wear resistance on punches and provides twice the tool life, substantially reducing downtime and tool replacement costs.
- **Quick Adjustment:** Each click adjusts the punch length by 0.005".
- **Versatility:** Guide assemblies are universal and can be used for round or shaped EXP punches. Guides support ABS and non-ABS functionality.

Cost of Punching <b>2 MILLION HOLES</b> with B Station Punch		
Criteria	Conventional Punch	EXP® Punch
Price for a Single Punch	\$120.25	\$79.25
Punches Needed	2	1
Labor to Replace Second Punch	\$10.00	\$0.00
<b>Total Tooling Cost</b>	<b>\$240.50</b>	<b>\$79.25</b>
Required Sharpenings	36	9
Cost per Sharpening	\$10.00	\$10.00
<b>Total Cost of Sharpening</b>	<b>\$360.00</b>	<b>\$90.00</b>
<b>Total Cost of Ownership</b>	<b>\$600.50</b>	<b>\$169.25</b>

\*Labor and cost per sharpening are arbitrary value.



For more information, visit [wilsontool.com/HPX](http://wilsontool.com/HPX), call our tooling technicians at 800-328-9646 or contact your sales engineer.

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